

Work Order ID 116824

116824

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June-24-14 9:23:59 AM

Item ID: D412-698-023 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Automatic Door Opener
 Start Date: 4/23/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/23/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-04-25 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-698-023								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-24

(2)

(2)

2x

DAS
28
9-89

JUN 24 2014

DAS
31
9-89

(2)

Work Order ID 116824

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Item ID: D412-698-023 Accept *N900040100* Setup Start *NS1*

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Start Date: 4/23/14 Start Qty: 2.00 *2* Cust Item ID:

Required Date: 4/23/14 Req'd Qty: 2.00 *2* Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				2			
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-023								
	Location: <u>SHIP</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-24

mf 14-6-24

June-24-14 9:24:02 AM

Work Order ID: 116824

1 16824

Parent Item: D412-698-023

D412-698-023

Parent Item Name: Automatic Door Opener

Start Date: 4/23/14**Required Date:** 4/23/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-07-12 JLM
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3552-11		Manufactured	No			120	Each	28.0000	1	2		DAS 28 9-89	JUN 24 2014
<p>*D3552-11* 2x Door Prop EB 14/6/24</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				4					DAS 31 9-89
				80345				2					
				96447				2					
				ST260				24					
				117123				24		2x			
D3594-043		Manufactured	No			120	Each	2.0000	1	2		DAS 28 9-89	DAS 31 9-89
<p>*D3594-043* 2x Floor Doubler Assembly, LH EB 14/6/24</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST233B				2					
				112482				2		2x			
D3594-044		Manufactured	No			120	Each	9.0000	1	2		DAS 28 9-89	DAS 31 9-89
<p>*D3594-044* 2x Floor Doubler Assembly, RH EB 14/6/24</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST234				9					
				115188				9		2x			
D3594-5		Manufactured	No			120	Each	3.0000	1	2		DAS 28 9-89	DAS 31 9-89
<p>*D3594-5* 2x Doubler EB 14/6/24</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST233B				3					
				112199				3		2x			

Picklist Print

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Work Order ID: 116824

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Parent Item: D412-698-023

D412-698-023

Parent Item Name: Automatic Door Opener

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 2.00

Required Qty: 2.00

D3622-1 Manufactured No

120 Each

58.0000

2 4

D3622-1

Ball-Stud

2x
14/6/24

**

DAS
28
9-89

JUN 24 2014

DAS
31
9-89

Location

Loc Qty

Loc Code

ST052

58

114881

38

119636

20

4x

MS20426AD4-4

Purchased

No

120

Each

2,913.000

2 4

MS20426AD4-4

Rivet

2x
14/6/24

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

169

129090

169

ST334

2744

125445

2744

4x

MS21073L5

Purchased

No

120

Each

22.0000

1 2

MS21073L5

Anchor Nut

2x
14/6/24

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST318

22

m127432

9

m128635

13

2x

NAS1149D0516J

Purchased

No

120

Each

172.0000

2 4

NAS1149D0516J

Washer

2x
14/6/24

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST276

172

M127550

4

M129022

168

4x

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Shop Packet Print

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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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